

TOOLS FOR PROCESSING GLAZED PORCELAINED GRES



VERSATILE SOLUTIONS

-0

THE MARKET EXPECTS

Experience, reliability and innovative solutions for processing porcelained gres.

DIAMUT RESPONDS

Keeping ahead of the operators' needs, with technological solutions that optimise the use of this type of material. The experience of more than 30 years in this sector, a detailed specialised technical awareness and a consolidated knowledge of the production processes are what has enabled **Diamut** to develop a complete range of products complying with very strict qualitative standards and able to maintain constant machining results over time whilst fully respecting the surfaces treated.

CONTENTS



INTRODUCTION	
WHO WE ARE	06
GLOBAL PRESENCE	08
SQUARING	10
LAPPING	14
POLISHING	15
SPECIAL MATERIALS PROCESSING	16
CNC PROCESSING	17
MADE WITH DIAMUT	18
THE GROUP	19

WHO WE ARE



FOR OVER 30 YEARS, DIAMUT THE BIESSE GROUP 'S TOOLING DIVISION, HAS BEEN A LEADING PLAYER IN THE MARKET WITH ITS COMPLETE RANGE OF TOOLS FOR MACHINING GLASS, STONE, AGGLOMERATES AND CERAMIC MATERIALS, WHICH CAN BE USED ON MOST NC MACHINES, BOTH AUTOMATIC AND SEMI-AUTOMATIC. THANKS TO THE SUPERIOR QUALITY OF OUR TOOLS, WE'RE THE TRUSTED PARTNER OF SUCCESSFUL COMPANIES OPERATING IN A RANGE OF

INDUSTRIES, FROM FURNITURE TO ARCHITECTURE AND CONSTRUCTION.

GLOBAL PRESENCE



Italy Lugo Thiene

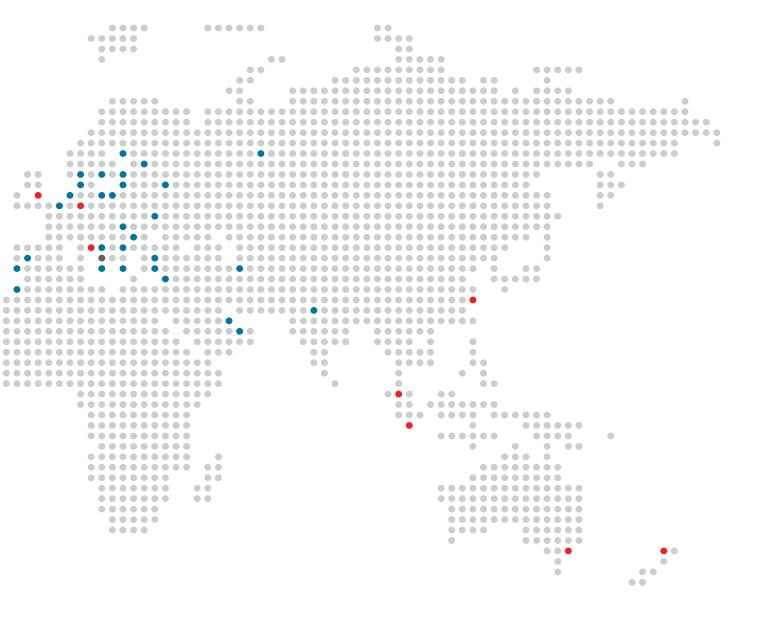
U.K. Daventry

Germany Elchingen

France Lyon

Dealers

Argentina Ecuador Mexico Bolivia Colombia Peru Venezuela Panama Paraguay Portugal Spain Denmark Finland



Being part of the Biesse Group means we can count on a global distribution network. 8 branches across the world (Asia, Brazil, USA and Canada, France, Germany, UK, Italy, Australia and New Zealand), plus 70 dealers and 15 agents in the other countries - these are the strengths of an organisation able to listen to the requirements of each individual customer and design not only tools, but complete solutions.

SQUARING



RESINOID GRINDING WHEELS

 Size: Various drawings available, with different diameters

 Binder: Available in different formulations for quality, duration and performace.

Grits available: From D 427 to D 76







WET APPLICATIONS





METAL WHEELS

- Size: Various drawings available, with different diameters
- Grits available:
 D 602 D 427 D 301
 D 252 D 181
- Machine: All type available on the market

CHAMFERING WHEELS

- Size: Various drawings available, with different diameters
- **Binder:** Universal
- **Grits available:** From D 64 to # 1000

SQUARING



RESINOID GRINDING WHEELS

- Size: Various drawings available, with different diameters
- **Binder**: Dry
- **Grits available:** From D 427 to D 181



CHAMFERING WHEELS

- Size: Various drawings available, with different diameters
- Binder: Dry
- **From D 64 to D 46**

DRY APPLICATIONS



METAL WHEELS

- Size: Various geometries available, with different diameters.
- Grits available:
 D 602 D 427 D 301
 D 252 D 181



CHAMFERING WHEELS

- Size: Various geometries available, with different diameters
- Binder: Dry
- **Grits available**: From D 64 to D 46

LAPPING





RESIN DIAMOND FICKERT

- **Size:** 100 mm 140 mm
- **No. inserts:** 10 12 17
- Applications: Lapping - full/semi polishing of vitrified glazed porcelained
- **Formulation**: TT - T / N - D - DD
- Grits:
 80 -100 120 180 220
 280 320 400 600 800
 1000 1200 1500 2000
 3500 6000
- **Size:** 150 mm -170 mm
- No. inserts:
- Applications: Lapping - full/semi polishing of vitrified glazed porcelained
- **Formulation:** TT - T / N - D
- Grits:
 80 100 120 180 220
 280 320 400 600 800
 1000 1200 1500 2000
 3500 6000

POLISHING





POLISHING FICKERT

- **Size**: 140
- Applications: polishing - technical porcelained gres
- **Formulation:** TT; T; N; D; DD
- Grits:
 36 46 60 80 100 120
 180 220 280 320 400
 600 800 1000 1200
 1500

GRANITE POLISHING FICKERT

- **Size:** 140 mm
- **Applications:** Granite
- **Formulation:** TT; T; N; D; DD
- Grits:
 60 80 120 180 220
 320 400 600 800 1200
 1800 -3000

SPECIAL MATERIALS PROCESSIGN



CNC PROCESSING

Diamut has a complete range of cutters, drills, cutting discs, profile wheels for processing porcelain stoneware with numerical control machines.



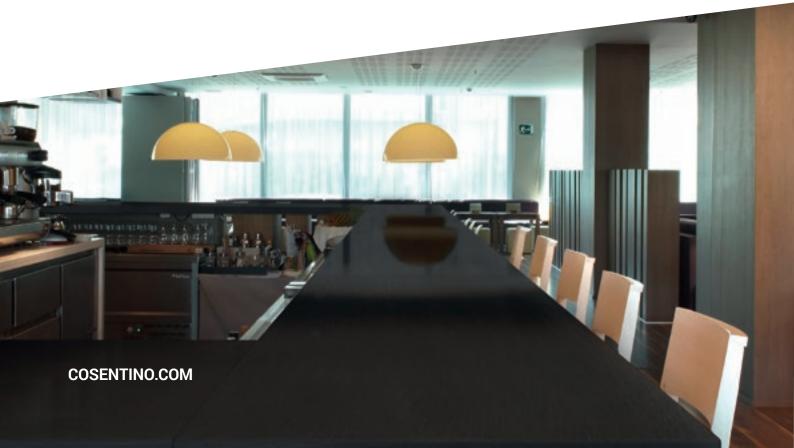
MADE WITH DIANUT

DEKTON

THE TECHNICAL COLLABORATION WITH DIAMUT HAS LED TO THE DEVELOPMENT OF A RANGE OF TOOLS FOR USE WITH DEKTON MIXES, WHICH GUARANTEE THE BEST POSSIBLE RESULTS EVERY TIME. Dekton® is a sophisticated mix of raw materials used in construction, glass, latest-generation vitreous materials and quartz surfaces. It is a material with extraordinary properties. The intelligent combination of raw materials and the latest-generation technological processes used in the production of Dekton® make it a very special product.



Cosentino Group



Interconnected technologies and advanced services that maximise efficiency and productivity, generating new skills to serve better our customer.

LIVE THE BIESSE GROUP EXPERIENCE AT OUR CAMPUSES ACROSS THE WORLD



november 2020

DIAMUT.COM